

6

5

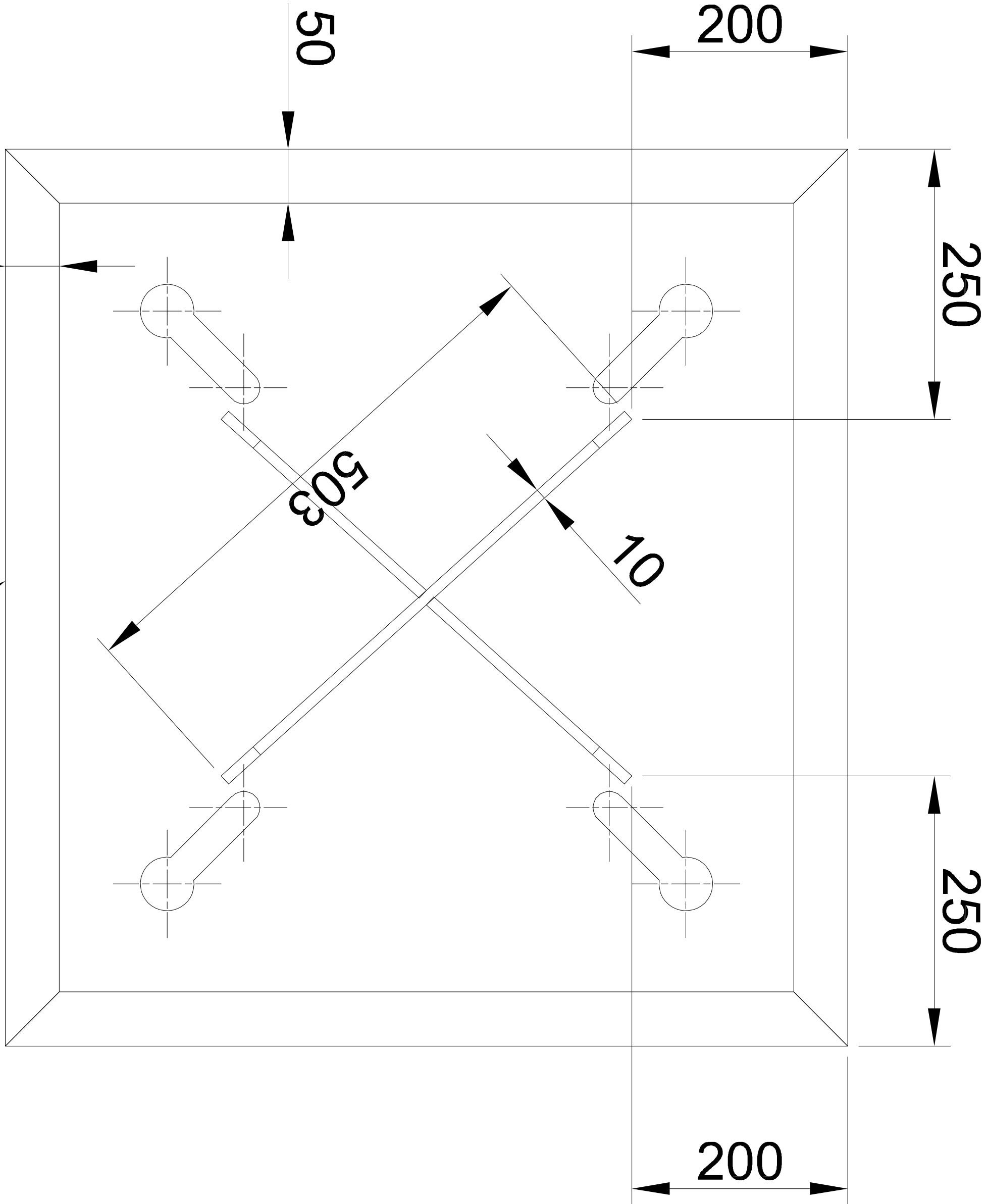
4

3

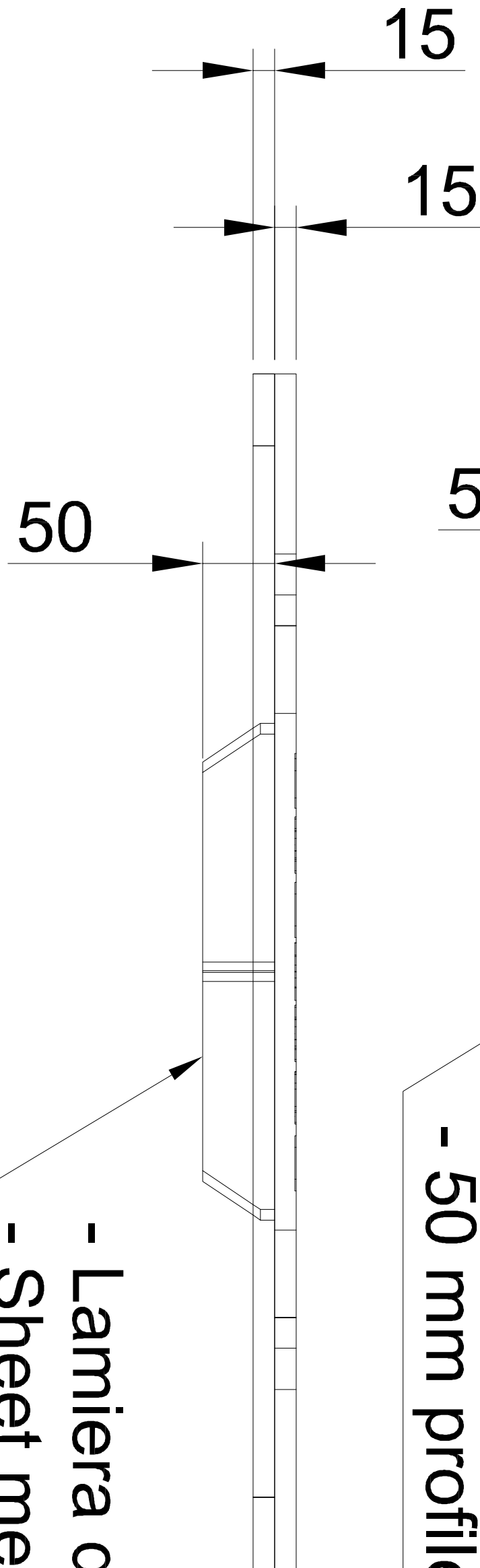
2

1

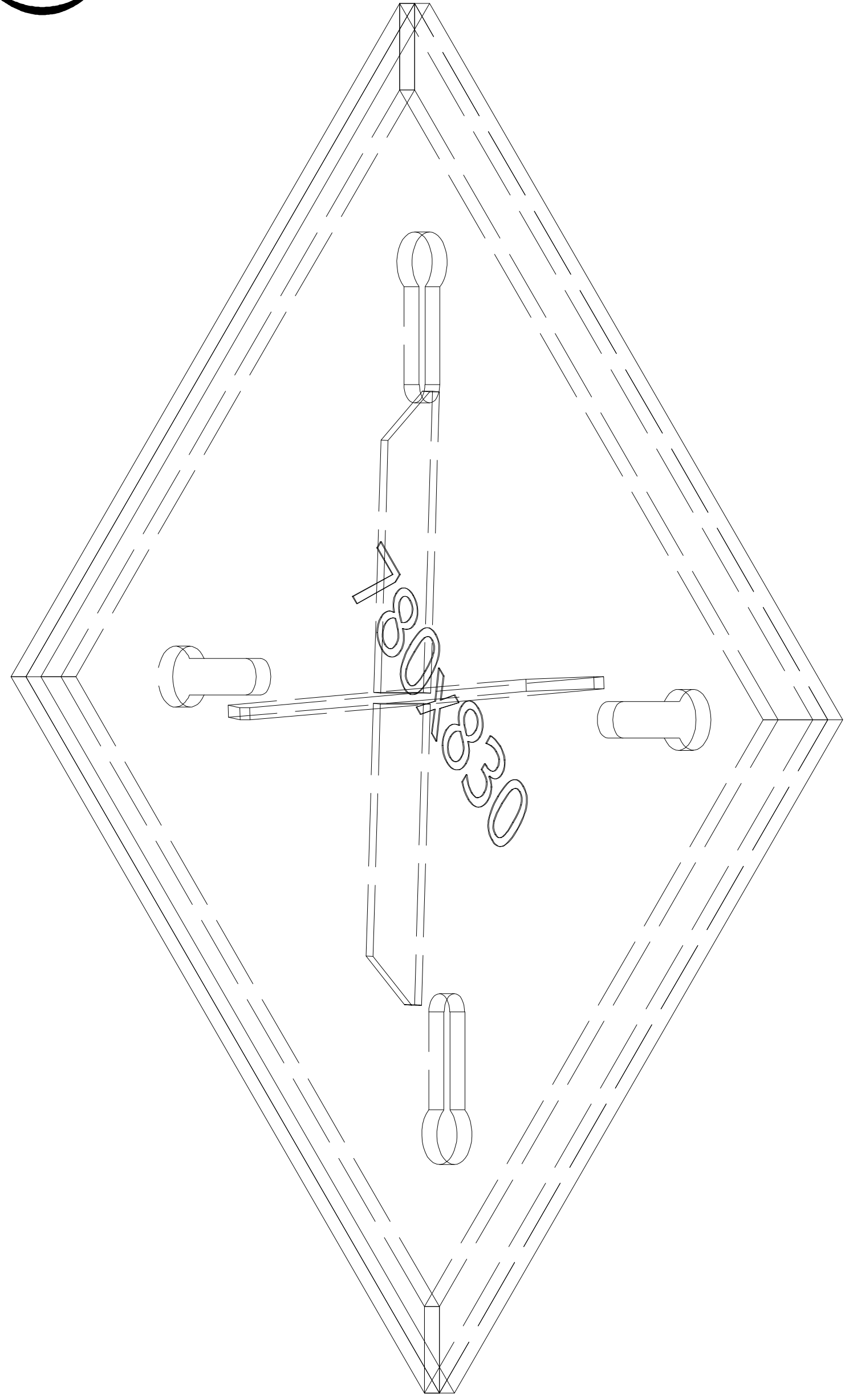
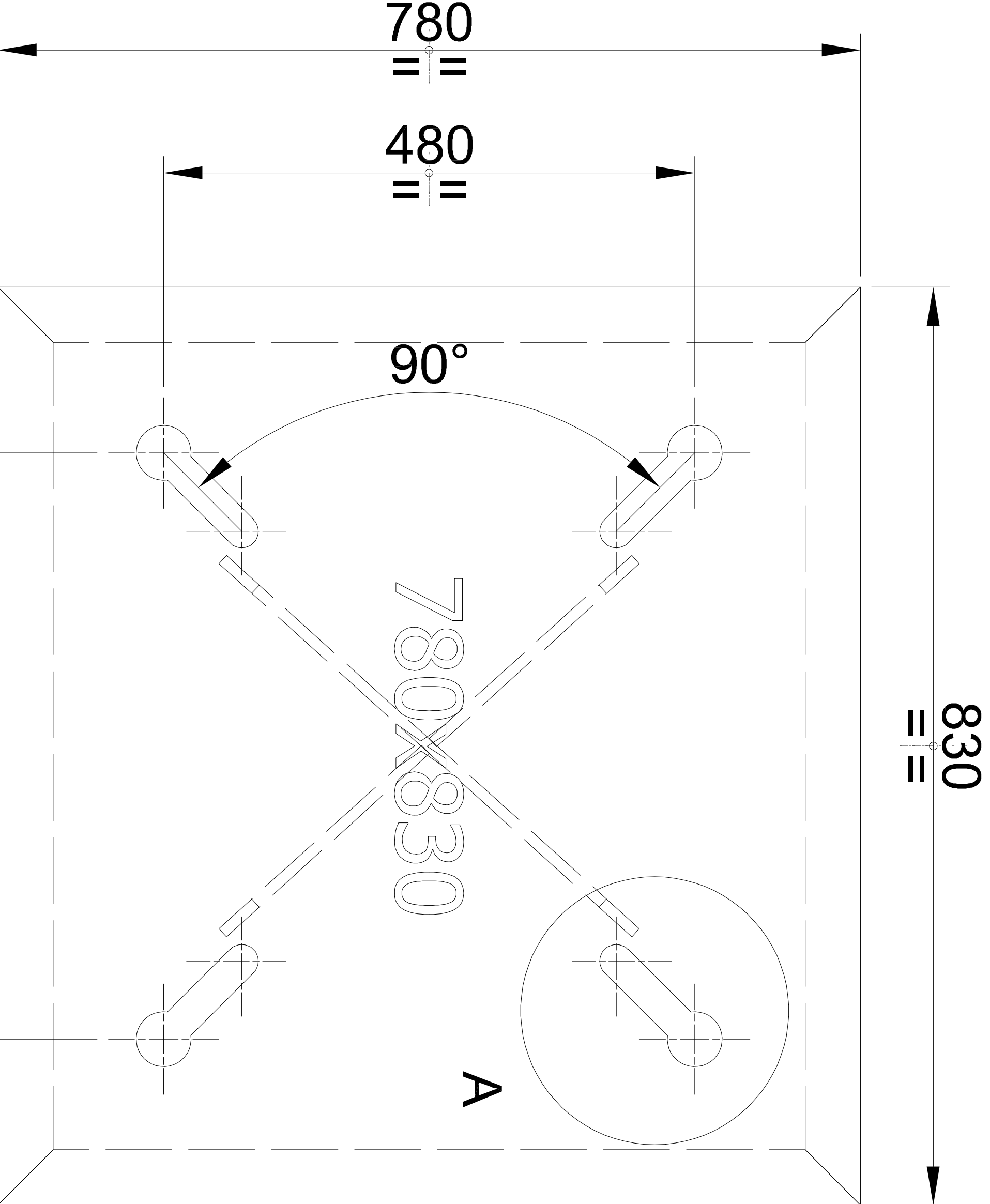
GENERAL MACHINING TOLERANCE - GRADE MEDIUM (UNI EN ISO 22768)												REMOVE SHARP EDGES TOGLIERE SPIGOLI VIVI	
TOLLERANZA GENERALE DI LAVORAZIONE - GRADO MEDIO (UNI EN ISO 22768)													
Size	above	Gruppo di dimensioni	oltre	-	6	30	120	400	1000	2000	4000		
	up to		fino a										
Tolerance	Scostamenti			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	Chamfer Smusso	0.5x45° R=0.5



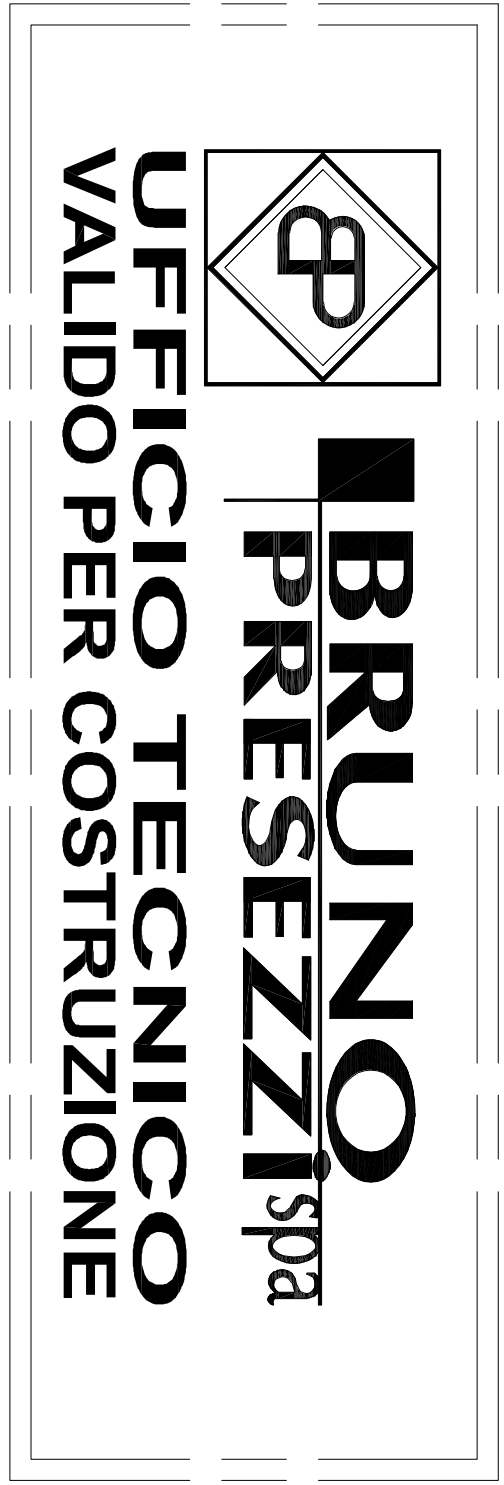
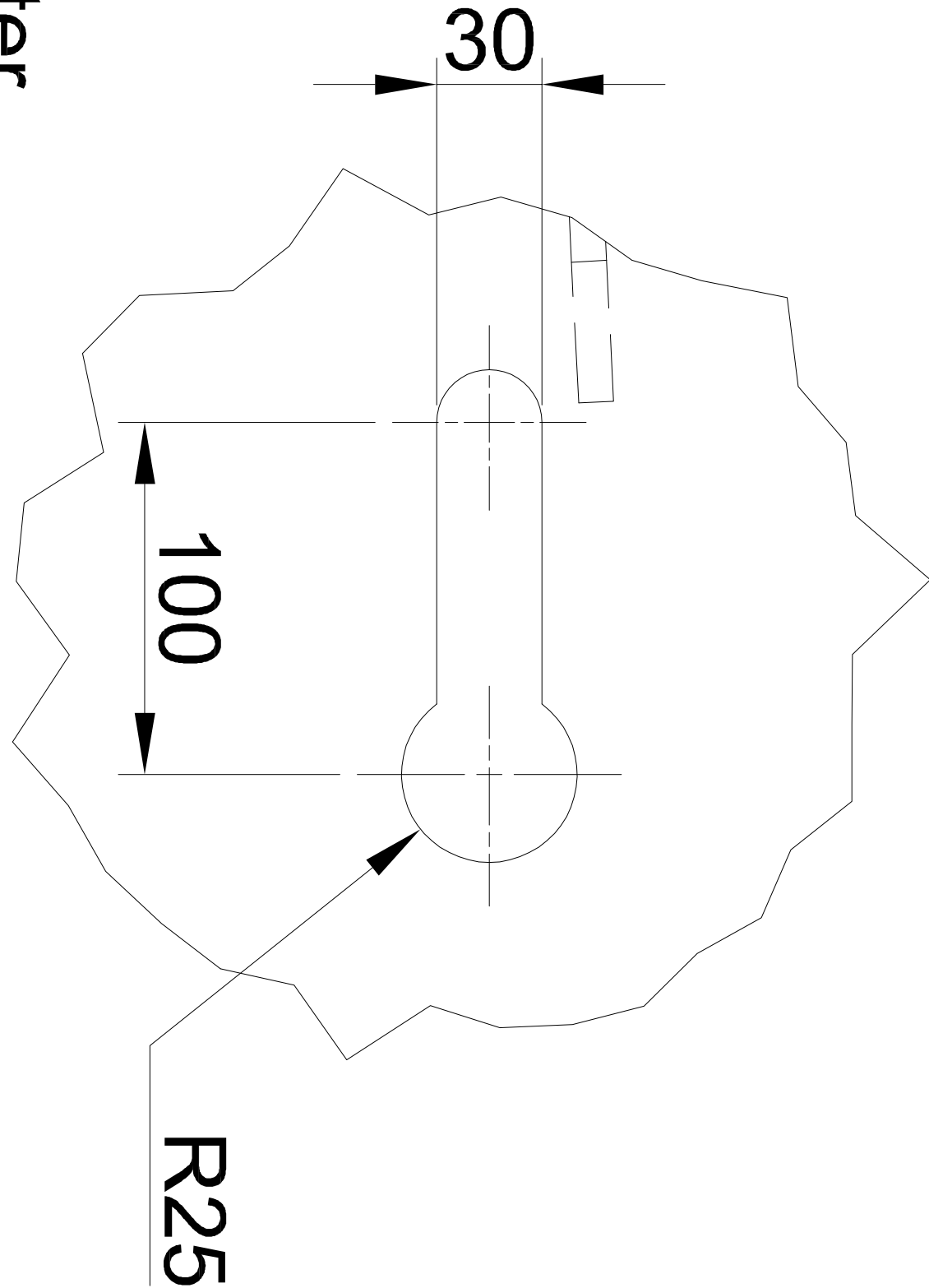
- Profilato da 50 mm da saldare su tutto il perimetro
- 50 mm profile to be welded along the entire perimeter



- Lamiera da saldare come rinforzo sotto la lamiera
- Sheet metal to be welded as reinforcement under the sheet metal



A (1 : 5)



NORME GENERALI DI SALDATURA

GENERAL RULES FOR WELDED JOINTS

PREPARAZIONE DEI LEMBI SECONDO "DIN 1912"

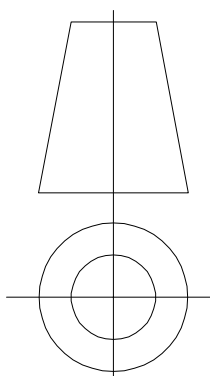
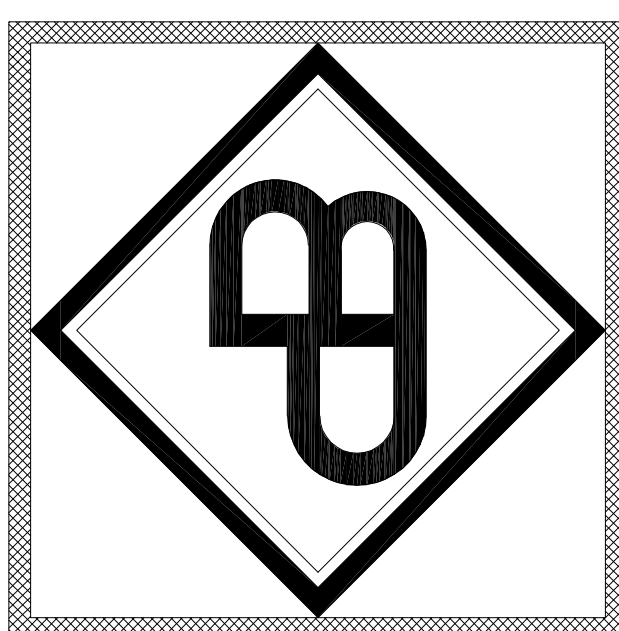
EDGE PREPARATION FOR WELDING ACCORDING TO

DOVE NON ALTRIMENTI INDICATO - A = 0.7

DELLO SPESSORE MINIMO DA COLLEGARE

WHERE NOT SPECIFIED - A = 0.7

OF THE MINIMUM THICKNESS TO BE JOINT

06/10/2025		DATA		COMMESSA N.		DIS. ASSIEME	
Q.TA'		S.P.		R.V.		R.V.	
Disegnato		Verificato		Autorizzato		Materiale	
Descrizione:		Lamiera Sp.15+15 (Sheet Metal Sp.15+15)					
Disegno N.		Scala: 1 : 10					
Revisione:		0					
Foglio: 1 di 1		60-26-00B-126					
							
A termine di legge e' rigorosamente vietato riprodurre o comunicare a terzi il contenuto del presente disegno							
Via per Ornago 8 - BURAGO DI MOLGORÀ - C.A.P. 20875 (MB) - ITALY Tel. 0391635021 - FAX 03916081373 - e-mail: brunoprezzi@brunoprezzi.com							
A3							